

# 4 *for* YOUR BUSINESS

# ORILLIA

The City of Orillia is located on the southwest shore of Lake Couchiching, just to the west of the Atherley Narrows where Lake Simcoe and Lake Couchiching join. Access to the Orillia area is provided by two major north-south highway corridors; Highway 400-11 running from Toronto and north, and Highway 12 (Trans-Canada highway), running from Oshawa to Orillia, thence westerly to join Highway 400 and the route to Sudbury and Sault Ste. Marie. Orillia is 115 km. (71 miles) north of Toronto and 235 km. (146 miles) from the Canada/U.S. border. Orillia is also a port-of-call on the Trent-Severn Waterway System, a 240-mile recreational waterway link between Lake Ontario and Georgian Bay. (Refer to reverse side for distances to U.S. and Canadian City distances.)

## ORILLIA'S Major Employers

Atlas Block  
CCI Technologies Inc.  
CFM Canada  
Casino Rama  
DONDEB Inc.  
DORR-Oliver EMCO  
Dufferin Aggregates  
GH Stewart Construction  
Home Depot  
Huron Machine Services  
J.G. Stewart Construction  
Jackson Transportation  
Kubota Metal Corporation  
Laidlaw Transit Ltd.  
McGill Transportation Inc.  
Norcoat Powder Coating  
Orillia Power Corporation

Orser Technical Services  
Orsi Group  
Pajari Instruments Ltd.  
Parker Hannifin Canada  
Pattison Group Signs  
Pepsi Bottling Group  
Pliant Corporation  
Polyethics Industries Inc.  
R & F Construction  
Rama Plastics  
Regent Tool & Die Limited  
RM Products Ltd.  
Rosstech Signals Inc.  
Sanderson Monument Co.  
Sheridan Gymnasium Eq.  
Spieth-Anderson Intern.  
Stepan Canada

TeleTech Canada  
Madison County Co.  
TI Group Automotive  
Unison Engine Components

There are 11 Government agencies and institutions in the Orillia area representing approximately 3700 jobs.

Citizenship & Immigration Canada  
City of Orillia  
Orillia Soldiers' Memorial Hospital

Simcoe County District School Board  
Simcoe Muskoka Catholic District School Board  
Georgian College  
Lakehead University  
Human Resources & Development Canada  
Huron Regional Centre  
Ministry of Community & Social Services  
Ministry of Solicitor General  
Ontario Provincial Police

## ORILLIA'S Industrial Parks

Note: Price per acre will not include one time charges such as development charges, sewer and water charges, building permit fees, lot levies or impost fees which may or may not be charged.

Name of Park	Municipal/Private	Land Available	Services
Progress Industrial Park	Municipal/Private	Sold Out	Full
Drinkwater Industrial Park	Municipal	5 Acres	Full
Champlain Industrial Park	Municipal	Sold Out	Full
Inch Property	Municipal	Approx. 10 Acres	Part
Forest Home Industrial Park	Private Oro-Medonte Twp.		Part
Norweld Business Park	Private	20 lots	Full
West Orillia Business Park	Public / Private	150 acres	Part



## Contact Us

Economic Development Office (705) 325-4900  
50 Andrew Street South [www.city.orillia.on.ca](http://www.city.orillia.on.ca)  
Orillia, Ontario L3V 7T5 [edc@city.orillia.on.ca](mailto:edc@city.orillia.on.ca)

## Transportation

### Pearson International Airport

Airport Road,

Mississauga, ON

Located 115 km. south of Orillia, serving 21 million passengers each year it is the busiest airport in Canada, offering a complete range of domestic and international flights. Limousine and bus service connections available to Orillia passengers. Car rental agencies provide a one-way drop off service to and from Pearson. Travelling time to the airport from Orillia is just over one hour.

### Lake Simcoe Regional Airport

RR 2, Oro Station, ON L0L 2E0

Tel: (705) 487-0999 Fax: (705) 487-1411

This airport is located outside Toronto's busy airspace, just 20 km. south of Orillia off Highway 11 and offers a 5,000 ft. paved and lighted runway, Global Positioning System, aviation fuel: 100LL and Jet-A, instrument approach, Canada Customs, passenger and freight charter service and flight training.



Lake Simcoe  
Regional Airport

## Highways

Closest four-lane highway - Highway 11, Other highways serving Municipality are Highway 12, 400 & 169.

### US Cities within 11 hour drive of Orillia

City	Miles	KM
Detroit, MI	300	483
Buffalo, NY	170	274
Columbus, OH	420	676
Pittsburgh, PA	320	515
New York, NY	550	885
Cincinnati, OH	540	869
Toledo, OH	370	595
Trenton, NJ	590	949
Chicago, IL	600	966
Washington, DC	600	966
Cleveland, OH	350	563

### Orillia, Ontario is to:

Toronto	71	114
Alliston	38	61
Oshawa	66	106
Cambridge	115	185
Brampton	78	126
Oakville	96	154
Hamilton	113	182
Ottawa	250	402
Montreal, Quebec	370	595
Windsor	295	475



## Business Associations

### ORILLIA AREA COMMUNITY DEVELOPMENT CORPORATION

22 Peter Street South, Orillia, ON L3V 7A3

Tel: (705) 325-4903 Fax: (705) 325-6817

Web: [www.orilliacdc.com](http://www.orilliacdc.com)

### ORILLIA & DISTRICT REAL ESTATE BOARD INC.

3 Progress Drive South, Unit 7, Orillia, ON L3V 6H1

Tel: (705) 325-9958 Fax: (705) 325-0605

### ORILLIA & DISTRICT CONSTRUCTION ASSOC.

PO Box 235, Orillia, ON L3V 6J3

Tel: (705) 326-1844 Fax: (705) 326-0774

Web: [www.odca.net](http://www.odca.net) Email: [orilliaconstruction@yahoo.ca](mailto:orilliaconstruction@yahoo.ca)

### ONTARIO'S LAKE COUNTRY TOURISM

22 Peter Street, Box 2525 Orillia, ON L3V 7A3

Tel: (705) 325-4903 Fax: (705) 325-6817

Toll free 1-866-329-5959

### ORILLIA MANUFACTURERS ASSOCIATION

20 Progress Dr. RR#1 Orillia, Ontario L3V 6H1

Tel: (705) 326-6611 ext 285 Fax: (705) 326-8688

[www.orilliamanufacturers.com](http://www.orilliamanufacturers.com)

### HUMAN RESOURCES CENTRE OF CANADA

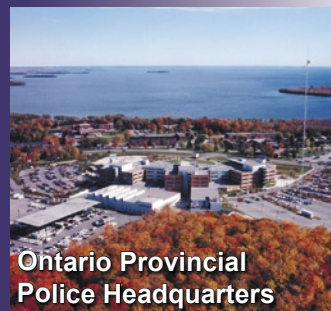
50 Andrew Street S., Orillia, Ontario, L3V 7T5

Tel: (705) 326-7336 Fax: (705) 326-6375

[www.labourmarketinformation.ca](http://www.labourmarketinformation.ca)

## Building Permits

Year	M\$ Value	Residential
		Units
2002	25.8	107
2003	99.0	190
2004	37.4	163
2005	52.2	151
2006	35.3	189
2007	72.4	265



Ontario Provincial  
Police Headquarters

## Population

Municipal area	2001	%Growth	Ont.%	2006	%Growth
City of Orillia	29,121	4.60	6.1	30,256	5.7
Ramara Twp.	8,615	10.30	6.1	9,427	9.4
Oro-Medonte	18,315	9.70	6.1	20,031	9.4
Severn Twp.	11,135	8.60	6.1	12,030	8.0
Mnjikaning First Nation	597	12.60	6.1	846	41.7
Totals	67,783			72,590	

### HIGHLIGHTS of LAKE COUNTRY

- more than 1740 boat slips
- over 175 kms of hiking and biking trails
  - 198 holes of golf
- 60 Alpine ski runs & 82 kms of cross country trails
- world class entertainment centre